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## Engine Core Return Criteria

Engine cores must be returned with a copy of the packing slip received with the original reman shipment within 330.00 days from the day of purchase.

### Full Core Refund

- Cylinder block is not visibly cracked, broken or welded
- Non-failed and running engine core
- Fully assembled and complete
- No non-operational damage (mishandling, excessive rust, corrosion, pitting or fire damage)
- Acceptable Perkins engine model
- Must be returned on engine stand provided with reman engine purchase

### Damaged Core Refund

- Cylinder block visibly cracked, broken or previously welded by source other than Perkins
- Acceptable Perkins engine model
- Failed, non-running engine core
- Evidence of bearing, piston, connecting rod, valve, gear train or other internal failure

### No Core Refund

- Scavenged cores returned
- Non-operational damage (mishandling, excessive rust, corrosion, pitting or fire damage)
- Disassembled
- Not an acceptable Perkins engine model

All complete engine cores must be returned completely assembled, drained of all fluids and with these components:

- Sump (oil pan) assembly
- Damper assembly (if applicable)
- Timing case
- Intake and exhaust manifold
- Turbocharger (if applicable)
- Governor (if applicable)
- Fuel filter group
- Top cover (rocker cover)
- Flywheel housing (if applicable)
- Oil Cooler (if applicable)
- Water pump
- Crankshaft Assembly
- Cylinder Head
- Camshaft assembly
- Connecting rods and pistons
- Liners (if applicable)
- Fuel lift pump
- Thermostat housing and cover
- Air compressor (if applicable)
- Cylinder block
- Injector assemblies
- Fumes disposal (breather system) tube
- Oil filter group
- All engine-mounted pulleys

Valve mechanism group  
Electronic control module (ECM) (if applicable)

### Add Charges

Add charges will be applied for disassembled or missing main or connecting rod bearing caps, as well as for any other required parts that are missing. Charges will apply for a damaged turbo turbine wheel. Add charges will also apply for any missing engine stands that were provided with the replacement Reman Engine.

### Non-operational Damage (mishandling, excessive rust, corrosion, pitting or fire damage)

If rust can be wiped away with an emery cloth, the core will be accepted for full core refund. Excessive rust or corrosion will result in no core refund.

Engine cores with fire damage receive no core refund.

Engine cores which appear to have had salvageable parts removed from them and had non-salvageable parts substituted in their place will be subject to a detailed inspection. Disassembly of suspect cores may be necessary to determine the authenticity of the core.

If a returned core is found to have been scavenged or assembled from scrap material, the core will be rejected.